



Electrocatalytic oxidation of methanol on Ru deposited NiZn catalyst at graphite in alkaline medium



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ABSTRACT

The methanol oxidation on C/NiZn-Ru electrode in a 1.00 M KOH and 1.00 M KOH + 1.00 M methanol solutions at different scan rates and temperatures was studied by the cyclic voltammetry (CV), electrochemical impedance spectroscopy (EIS) and chronoamperometry (CA) techniques. The graphite electrode is coated in a nickel–zinc bath by electrodeposition for use as anode materials for methanol oxidation in alkaline solutions. It is etched in a concentrated alkaline solution to produce a porous and electrocatalytic surface suitable for use in the methanol oxidation (C/NiZn). Ruthenium was electrodeposited on a C/NiZn electrode. The surface morphologies and compositions of electrodes were determined by energy dispersive X-ray (EDX) and scanning electron microscopy (SEM). Kinetic parameters of oxidation such as the anodic electron transfer coefficient (α_a), cathodic electron transfer coefficient (α_c), charge transfer rate constant (k_s) and activation energy values were calculated. The effect of methanol concentration on methanol oxidation were also investigated. It was found that the ruthenium electrodeposited electrode showed higher catalytic activity and stability toward methanol oxidation than the C/NiZn electrode.

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1. Introduction

In recent years, direct methanol fuel cells (DMFCs) have gained interest due to the advantages of liquid fuel's low operating temperature, easy transportation and storage, high-energy efficiency, low-exhaust and fast start-up time [1]. Because alkaline fuel cells have higher overpotential (200–300 mV) and lower oxidation current, they are not widely used due to limited electrochemical kinetics. Thus various studies have focused on increasing methanol oxidation reaction efficiency (MOR) in DMFCs [2–6].

Carbon has been used for many years as a support material for industrial valuable metal catalysts, activated carbon, carbon black, graphite and graphitic materials, which have been suitable for different catalytic processes. The electronic conducting properties of carbon provide performance benefits for fuel cells [7]. Because of its porous structure, electrical conductivity and large surface area, carbon prefers to act as a supporting electrocatalyst in direct alcohol fuel cells [8]. The electrode surface area should be large for catalytic oxidation. Therefore, carbon-supported electrodes, such as Pt–Ru–P/carbon nano-composites, Pt–Ru, Pt/Ni and Pt/Ru/Ni alloy nanoparticles are commonly used. The combination of a large surface area with an enhanced catalytic activity and low overpotential

enables codeposits of transition metals and oxides on the graphite substrate [9,10]. It is well established that nickel can be used as a catalyst due to its surface oxidation properties. Nickel composite electrodes have previously been used as catalysts in fuel cells [11–15]. Several researchers reported that Ni and its alloy could act as effective catalysts for the oxidation of methanol. Due to the formation of nickel oxyhydroxide (NiOOH) during the oxidation of Ni in alkaline media, it shows significant electrocatalytic activity for alcohol oxidation [4]. Nickel and its alloys are the most studied electrode materials for alkaline media. Various zinc-based alloys prepared by leaching of Zn have also been studied and reported. The caustic leaching of Zn is accompanied by volume loss followed by porous and crack formation, yielding a highly porous catalytic surface suitable as a very effective catalysts for the hydrogen evolution reaction [16–20]. C/NiZn and C/NiZn-Ru electrodes' electrocatalytic activities were investigated. These electrodes' catalytic roles for methanol oxidation reaction were compared with cyclic voltammetry (CV), electrochemical impedance spectroscopy (EIS) and chronoamperometry (CA) techniques.

2. Experimental

The graphite electrodes were cut from a cylindrical rod to a length of 5 cm and coated with polyester to a surface area of 0.283 cm². The electrical conductivity was provided by a copper wire. Before deposition, the electrode surface was polished with

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emery paper (320–1200 grain size), then washed with distilled water and immersed into a bath solution [21]. The nickel bath composition was 30.00% NiSO₄, 1.00% NiCl₂ and 1.25% H₃BO₃ and was formed by addition of 1, 3, 5, 7, 10 and 15% ZnSO₄·7H₂O in nickel bath. The electrodeposition of the nickel-zinc coating was performed galvanostatically using a potentiostate-galvanostate instrument (Princeton Applied Research Model 362) with a three electrode configuration. A nickel electrode was used as counter electrode and Ag/AgCl was used as the reference electrode. The electrodes were coated by a bath solution mixed at a constant speed at room temperature. Coating thickness was determined approximately by Faraday's laws. A constant current density of 100 mA cm⁻² was applied to the electrolysis system for 544 s during the electrodeposition [19]. After deposition, the electrodes were rinsed with distilled water in order to remove residues of bath chemicals and unattached particles. The electrodes were, first treated with 1 M NaOH for several hours until the dissolution rate of Zn decreased. The electrodes were then exposed to 30% NaOH solution at room temperature for 24 h until no hydrogen bubbling was observed. These treatments promote a partial leaching of the Zn producing a porous electrode of high surface area. The electrode was washed with distilled water. CVs were obtained in 1.00 M KOH and 1.00 M KOH + 1.00 M methanol solution at 100 mV s⁻¹ scan rate by the created electrodes. The electrode % 10 ZnSO₄·7H₂O bath showed a higher peak current than other electrodes, and obtained 1, 3, 5, 7 and 15% ZnSO₄·7H₂O. The experiments were repeated three times. The bath with 10% ZnSO₄·7H₂O was used for the electrodeposition of ruthenium. The alkaline leached C/NiZn electrode was immersed in a properly prepared Ru bath and theoretically 1 mg cm⁻² Ru was loaded electrochemically over the alkaline leached porous NiZn layer. The chemical composition of Ru bath was 0.032 g RuCl₃·H₂O and 0.10 M KCl. In the case of Ru loading, a Pt anode was used and 3.50 mA cm⁻² current density was applied to the electrolysis system for 1 h ensuring that all of the Ru³⁺ ions were completely reduced to their metallic forms. The electrode was washed with distilled water and used for further electrochemical measurements.

The electrochemical measurements were carried out using a CHI 604 model computer-controlled electrochemical analyzer with serial number 6A721A. A double-wall-one-compartment cell with a three electrode configuration was used. A platinum sheet (with 2 cm² surface area), an Ag/AgCl electrode and the prepared electrodes were used as the auxiliary, the reference and the working electrodes, respectively. All potential values were referred to the reference electrode. Electrochemical impedance spectroscopy (EIS) and chronoamperometry (CA) measurements were performed at a constant potential. The frequency range was between 10⁵ and 10⁻³ Hz and the amplitude was 5 mV for EIS measurements.

The test solutions used in this study were 1.00 M KOH (Merck) solution with and without addition of various methanol concentrations (Merck). All the tests were carried out at 298 K and the test solutions were opened to the air. The tests were prepared by using bidistilled water. The elemental analysis of C/NiZn and C/NiZn-Ru were determined by EDX analysis. The surface morphologies were investigated by SEM technique using a Carl Zeiss Evo 40 SEM instrument at high vacuum and 10 kV EHT.

3. Results and discussion

3.1. Characterization

Fig. 1 shows the CVs of C, C/Ni, C/NiZn and C/NiZn-Ru in 1.00 M KOH solution at 298 K between the hydrogen and oxygen evolution potential range. Fig. 1 describes the process of carbonization

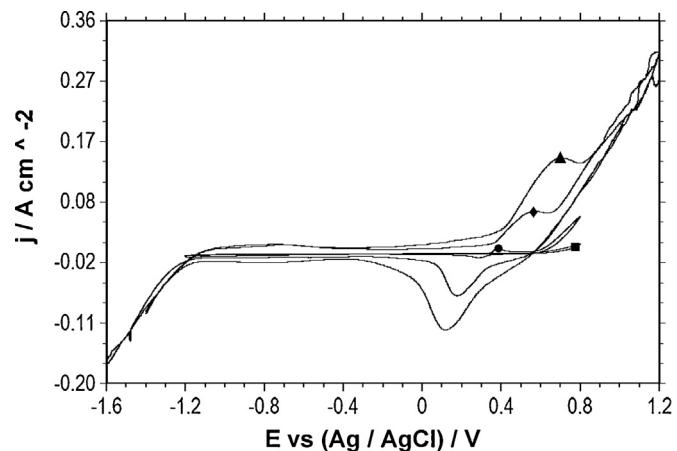


Fig. 1. Cyclic voltammograms of C (■), C/Ni (●), C/NiZn (◆) and C/NiZn-Ru (▲) in 1.00 M KOH at 298 K (scan rate: 100 mV s⁻¹).

on the graphite surface in the alkaline media. When the graphite surface was coated with the nickel, the CV of the graphite changed. Anodic and cathodic peaks at the CV can be seen. These peaks are related to Ni(OH)₂/NiOOH formation. In Fig. 1, the peak at −0.80 V corresponds to Ni/Ni²⁺ oxidation [22,23], the transformation of α-Ni(OH)₂ to β-Ni(OH)₂ takes place between the potential ranges of −0.60 to 0.30 V [24]. The peak centered at 0.40 V corresponds to the Ni²⁺/Ni³⁺ transition [24–26]. The cathodic peak at 0.28 V corresponds to the Ni³⁺/Ni²⁺ reduction. In Fig. 1, anodic and cathodic peak intensity at the CVs of the C/NiZn and C/NiZn-Ru catalyst changes by changing the composition of Ni in the catalyst. Ni²⁺/Ni³⁺ oxidation peak current values were obtained for C/Ni, C/NiZn and C/NiZn-Ru electrodes as 8.8×10^{-3} , 53×10^{-3} and 150×10^{-3} A cm⁻², respectively.

The surface morphology of the electrodes was analyzed by scanning electron microscopy (SEM). The SEM images of graphite (C), nickel coated graphite (C/Ni), nickel zinc coated graphite (C/NiZn*) after alkaline leaching nickel-zinc coated graphite (C/NiZn) and C/NiZn-Ru electrodes are shown in Fig. 2. The films are fairly compact with virtually no pores and cavities as shown in Fig. 2a and b. It can be seen that the surface of the graphite was fully covered by the NiZn electrochemical deposition as shown in Fig. 2c. Moreover, the coating is compact with smooth and low porous structure. However, the morphology of surface changed significantly after leaching of zinc from the deposit. Fig. 2d shows large-sized particles with cracked surfaces. From comparison of Fig. 2c and d, a great number of cracks and pores appeared to lead a high surface area available for the MOR. The surface morphology of the C/NiZn electrode is observed to change with addition of ruthenium. The surface is porous in Fig. 2e. C/NiZn-Ru electrode surface is seen bright.

Fig. 3 presents energy dispersive X-ray (EDX) spectrum obtained from the surface of C/Ni, C/NiZn*, C/NiZn and C/NiZn-Ru electrodes. The composition of C/Ni electrode is given as 85.30 wt% Ni and 14.70 wt% C in Fig. 3a. Fig. 3b shows the EDX analysis of C/NiZn* electrode, which reveals that the plating layer is composed of Ni and Zn elements with percentages of 20.76 wt% C, 7.04 wt% Ni and 72.20 wt% Zn. However, these percentages are altered after the leaching of zinc from the surface of the electrode. EDX analysis of C/NiZn electrode results was presented in Fig. 3c to be 7.19 wt% Ni, 2.58 wt% Zn, 90.23 wt% C. This low Zn content supports the porous structure as supported by the SEM image. The composition of C/NiZn-Ru electrode is given as 32.29 wt% C, 46.62 wt% Ni, 20.95 wt% Zn and 0.14 wt% Ru in Fig. 3d.

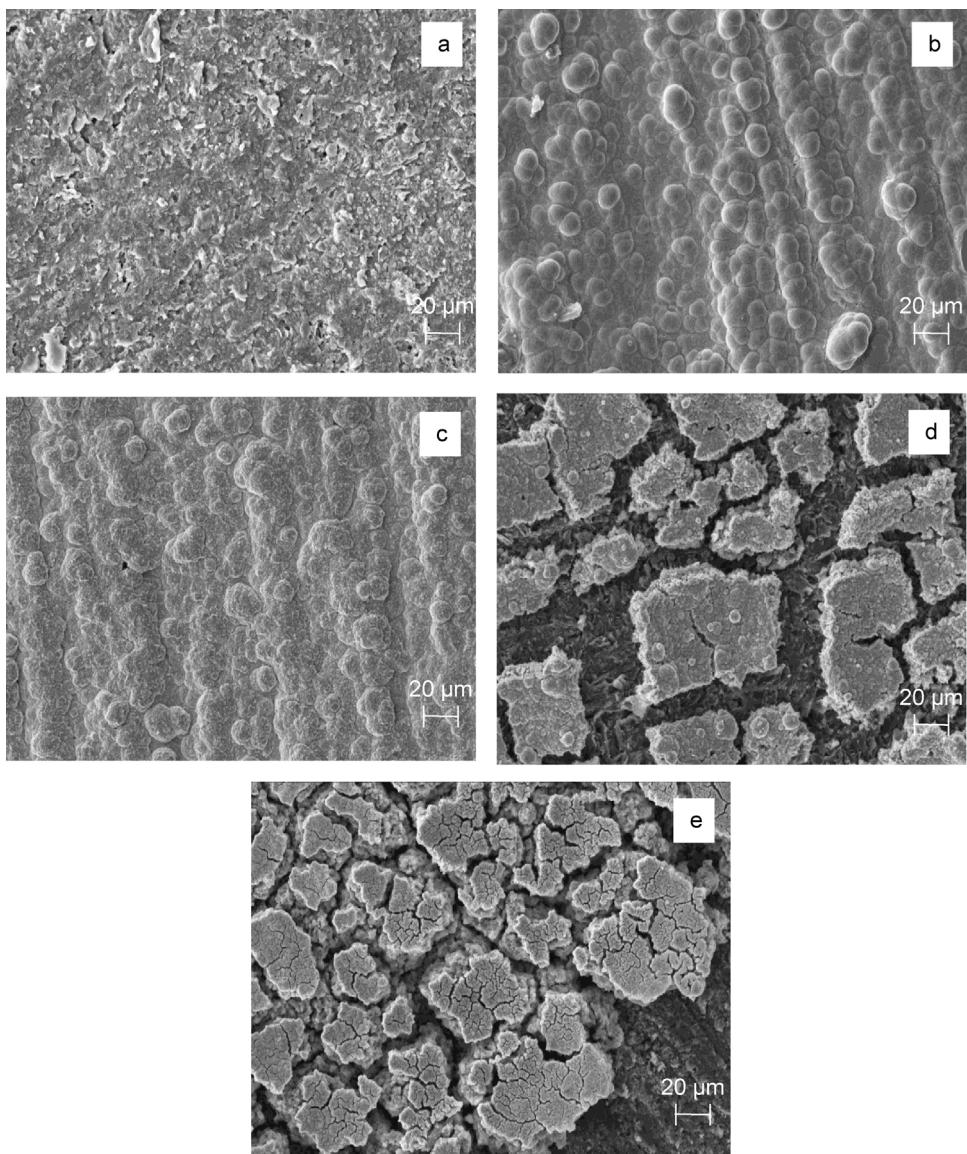
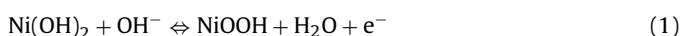


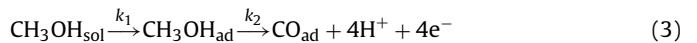
Fig. 2. SEM images of C (a), C/Ni (b), C/NiZn* (c), C/NiZn (d), C/NiZn-Ru (e) electrodes.

3.2. Electrooxidation of methanol on modified electrodes

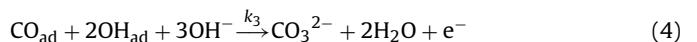
The cyclic voltammogram (CV) in Fig. 4 shows the methanol oxidation on C, C/Ni, C/NiZn and C/NiZn-Ru electrodes. Inset of Fig. 4 shows CVs of C/NiZn-Ru in 1.00 M KOH (●) and in 1.00 M CH₃OH + 1.00 M KOH (▲) at 298 K (scan rate: 100 mV s⁻¹). Methanol oxidation peak current density value is considerably higher than the observed value of the methanol-free environment. From the curve, (■) in Fig. 4, no current peak of methanol oxidation is observed, indicating that the graphite electrode has no obvious electrocatalytic activity for methanol oxidation. It is clear from Fig. 4(●), (◆) and (▲) that two well-defined anodic peaks and one cathodic peak were observed in the forward and backward scan, for the C/Ni, C/NiZn and C/NiZn-Ru electrodes. As recently reported in literatures [27–32], this behavior is typical oxidation behavior of CH₃OH as follows:



Ni²⁺/Ni³⁺ oxidation peak is seen at -0.80 V, approximately. As shown in Fig. 4, a relatively fast increase in the kinetics is followed by even faster deactivation, with the formation of current maximum at the potentials,



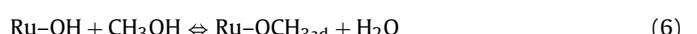
and the rate of oxidation of dehydrogenation products (CO_{ad} in Eq. (3)) with oxygen-containing species (symbolized by OH_{ad}); in alkaline solutions [33]



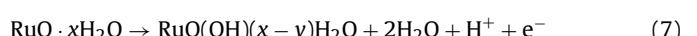
Ruthenium converts to Ru-OH in alkaline medium [34,35].



The following reaction takes place in methanol:



The RuO₂ oxidation mechanism is given as follows according to literature [36,37]:



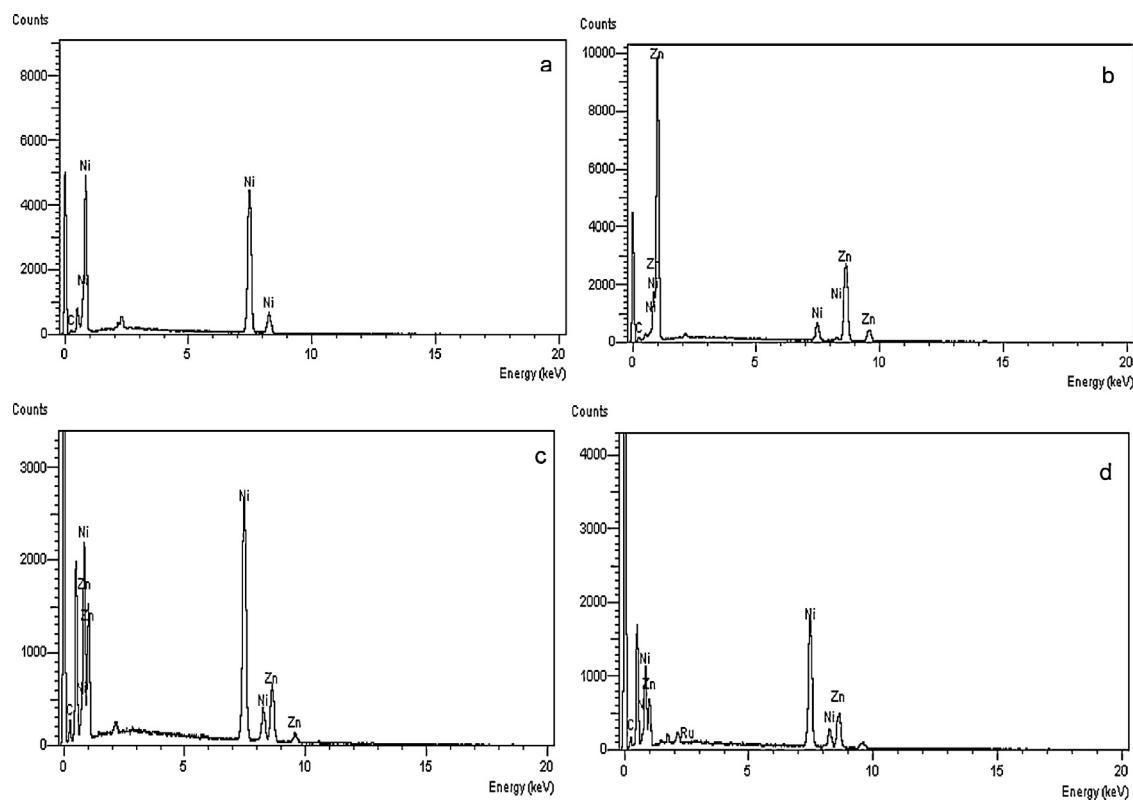


Fig. 3. EDX spectra of C/Ni (a), C/NiZn* (b), C/NiZn (c), C/NiZn-Ru (d) electrodes.

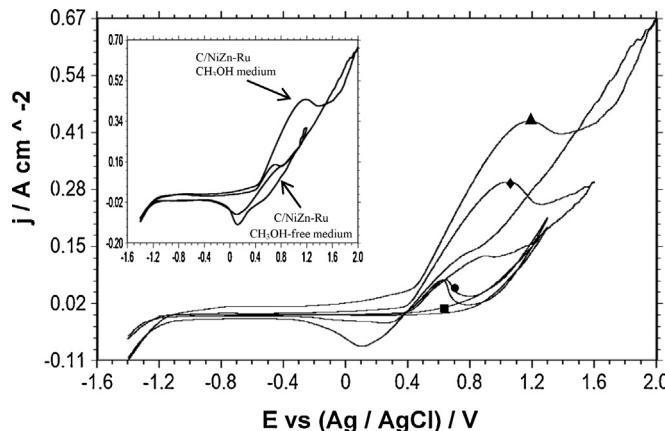
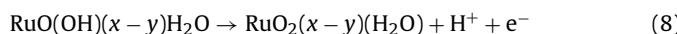
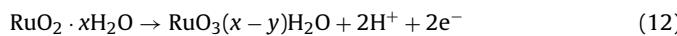
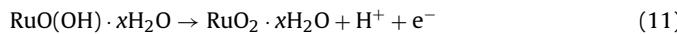
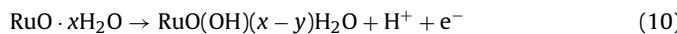


Fig. 4. Cyclic voltammograms for the methanol oxidation reaction on C (■), C/Ni (●), C/NiZn (◆) and C/NiZn-Ru (▲) electrodes at scan rates of 100 mV s^{-1} in $1.00 \text{ M CH}_3\text{OH} + 1.00 \text{ M KOH}$ at 298 K . Inset: CVs of C/NiZn-Ru in 1.00 M KOH (●) and in $1.00 \text{ M CH}_3\text{OH} + 1.00 \text{ M KOH}$ (▲) at 298 K (scan rate: 100 mV s^{-1}).



In this study, from Ru^{2+} to Ru^{6+} transition mechanism which only hydrogen participates in the RuO_2 charging processes attributes as,



In addition, ruthenium deposited electrodes shown a high catalytic effect for methanol oxidation reaction were indicated at the previous studies [37–44]. All adsorbed intermediates, and surface reactions are clarified by bifunctional mechanism [45,46]. The bifunctional mechanism recommends that foreign metal (M) supports water dissociation at lower potentials,



or



Langmuir–Hinshelwood mechanism supports the oxidation of species produced at reactions (13) and (14) [47]. Furthermore, this mechanism explains transport for oxidation of adsorbed CO and oxygen at the electrode surface in the electrolyte [48]. Oxidation of adsorbed CO molecules takes places in two steps: (1) water decomposes on ruthenium electrode and adsorbed OH, which commenced oxidation of CO molecules is generated at the electrode surface (Eq. (13)) (2) adsorbed OH_{ad} and CO_{ad} molecules react (Eq. (14)) [49]:



Additionally, ruthenium deposition at the electrode surface for methanol oxidation is explained by two theories in literature: The bifunctional mechanism [50,51], and the ligand model [52–55]. Ruthenium addition activates water molecules to produce Ru-OH on the electrode surface at bifunctional mechanism as described above. CO and Ru-OH molecules react at the anode surface. Previous studies and our results show that $\text{Ru(OH)}_{\text{ad}}$ or $\text{Ru(H}_2\text{O)}_{\text{ad}}$ particles on the leached-electrode create a catalytic effect for methanol oxidation. Fig. 4 shows that the methanol oxidation activity on C/NiZn and C/NiZn-Ru are significantly higher than on C/Ni electrode. Methanol oxidation peak current density values were obtained for C/Ni, C/NiZn and C/NiZn-Ru electrodes as 0.053 , 0.300 and 0.459 A cm^{-2} , respectively. These values show ruthenium

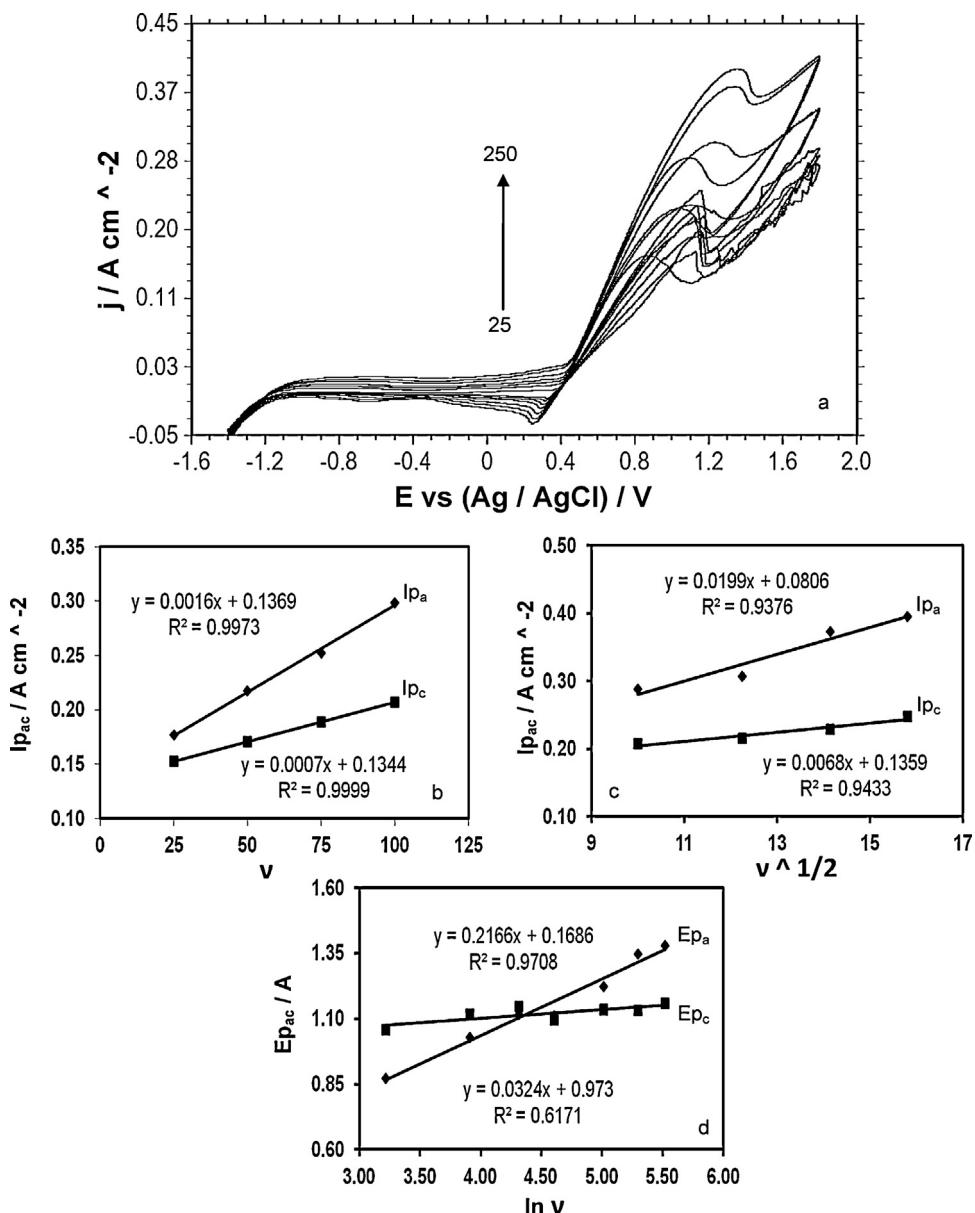


Fig. 5. (a) Cyclic voltammograms of methanol oxidation in 1.00 M CH₃OH + 1.00 M KOH at C/NiZn-Ru electrode at different scan rates: 25–250 mV s⁻¹. (b) Dependence of anodic (\blacklozenge) and cathodic (\blacksquare) peak currents to the sweep rate at lower values (25–100 mV s⁻¹). (c) The proportionality of anodic and cathodic peak currents to the square roots of sweep rate at higher values (100–250 mV s⁻¹). (d) Dependence of both anodic and cathodic E_p on $\ln v$.

deposited electrode has a higher methanol oxidation current than other electrodes. Additionally, the enhanced performance of C/NiZn and C/NiZn-Ru might be a result from the structural and chemical effects. High surface area with leached out zinc is responsible for the anodes as good electrocatalysts. The effects of large surface area and surface porosity were observed in our previous study as well [56].

Methanol oxidation occurs during anodic and the initial stage of the cathodic cycle [57]. Adsorbed methanol molecules are oxidized parallel to the oxidation of Ni²⁺ to Ni³⁺ species. The anodic current reaches maximum value at anodic scan. Methanol oxidation continues in reverse half cycle and methanol oxidation current goes maximum due to regeneration of active sites for methanol adsorption.

Fig. 5 represents the cyclic voltammetry curves of methanol oxidation (1.00 M) at different scan rates ($v=25\text{--}250 \text{ mV s}^{-1}$) in 1.00 M KOH at C/NiZn-Ru electrode. Methanol oxidation peak current increases with increasing scan rate and potential shifts positive

potential values. Methanol oxidation peak was observed at much more positive values than Ni(OH)₂ oxidation potential in higher scan rates.

The peak's currents are proportional to sweep rates in the range of 25–100 mV s⁻¹ (Fig. 5b) pointing to the electrochemical activity of the surface redox couple. From the slope of these lines and using [58–60]

$$I_p = \left(\frac{n^2 F^2}{4RT} \right) v A \Gamma^* \quad (16)$$

where Γ^* is the surface coverage of the redox species (mol cm⁻²) and v being the potential sweep rate. The peak's currents were calculated by the nickel species for C/NiZn and C/NiZn-Ru electrodes as 1.93×10^{-8} mol cm⁻² and 6.02×10^{-8} mol cm⁻², respectively. In the higher potential sweep rates (100–250 mV s⁻¹) this dependency is the square root form, Fig. 5c, defining domination of

diffusion controlled processes. Moreover, an electrochemical-chemical (EC) catalytic process occurs in Fig. 5c [61].

Fig. 5d shows the plot of E_p with respect to $\ln \nu$ from the cyclic voltammograms recorded for C/NiZn electrode in 1.00 M methanol + 1.00 M KOH solution at potential sweep rates of 25–250 mV s⁻¹ for anodic and cathodic peaks. As it is shown in Fig. 5d, the peak-to-peak separation ($\Delta E_p = E_{pa} - E_{pc}$, $\Delta E_p > 200/n$ mV, n is the number of the exchanged electrons) increases with the scan rate, indicating the limitation arising from charge transfer kinetics. According to Laviron theory, electron transfer coefficient (α) and charge transfer rate constant (k_s) for electron transfer process on the electrode surface were calculated from following equations [62]:

$$E_{pa} = E^o + \frac{RT}{(1-\alpha)nF} \ln \left[\frac{(1-\alpha)Fn\nu}{RTk_s} \right] \quad (17)$$

$$E_{pc} = E^o + \frac{RT}{\alpha nF} \ln \left[\frac{\alpha Fn\nu}{RTk_s} \right] \quad (18)$$

$$\ln k_s = \alpha \ln(1-\alpha) + (1-\alpha) \ln \alpha - \ln \frac{RT}{nF\nu} - \frac{\alpha(1-\alpha)nF \Delta E_p}{RT} \quad (19)$$

Fig. 5d shows E_p plot with respect to $\ln \nu$ from the CVs recorded for C/NiZn-Ru catalyst in 1.00 M KOH in the presence of 1.00 M methanol at potential scan rates of 100–250 mV s⁻¹ for anodic and cathodic peaks. Using the plot and Eqs. (17)–(19), anodic electron transfer coefficient (α_a) 0.12, cathodic electron transfer coefficient (α_c) 0.79 and k_s were determined as 0.13 s⁻¹. It could mean the oxidation and reduction processes might not be the same from the α_a and α_c results [63,64]. Because the ΔE_p value was smaller than 200/n mV, α_a and α_c were not calculated for C/NiZn.

The temperature effect for methanol electrooxidation was determined from 298 to 318 K by means of CV. Fig. 6a shows CVs that methanol oxidation was carried out at various temperatures at C/NiZn-Ru. All CVs for methanol oxidation, oxidation peak currents increase with increasing temperature. Fig. 6b shows Arrhenius plots for methanol oxidation current on C/NiZn and C/NiZn-Ru electrode. Activation energy (E_a) values were calculated for C/NiZn and C/NiZn-Ru electrode according to the Arrhenius equation. E_a values of C/NiZn and C/NiZn-Ru electrode is 23.96 and 5.94 kJ/mol, respectively.

Fig. 7 presents methanol concentrations effect on the CVs of C/NiZn-Ru electrode in 1.00 M KOH solution. In Fig. 7, CV curves in 1.00 M KOH at a 100 mV s⁻¹ scan rate for methanol concentrations ranging from 0.10 to 1.00 M were received. Methanol oxidation peak current increases with increasing methanol concentration.

3.3. Electrochemical impedance spectroscopy (EIS) measurements

In order to further investigate the methanol oxidation mechanism, electrochemical impedance spectroscopy (EIS) was performed on the C/Ni (Fig. 8a), C/NiZn (Fig. 8b) and C/NiZn-Ru (Fig. 8c) electrodes at the 0.60 V potential. Nyquist plots for methanol oxidation in 1.00 M CH₃OH + 1.00 M KOH solution at 298 K are shown in Fig. 8. The EIS responses change with the C/Ni, C/NiZn and C/NiZn-Ru catalysts at 0.60 V potential. In Fig. 8a, one large depressed capacitive loop at the high-frequency region and an inductive loop at the low-frequency region were observed. The capacitive loop in the high-frequency region is related to the charge transfer resistance and diffuse layer resistance and the low frequency inductive behavior can be explained by change in polarity of alcohol products moved away from the surface [65]. In Fig. 8b and c, there are a loop and linear portion of this curve. Linear portion related to methanol oxidation reaction is diffusion controlled [66]. In addition, the linear part of surrounding the surface is due to collection in the diffusion layer [15,66–74].

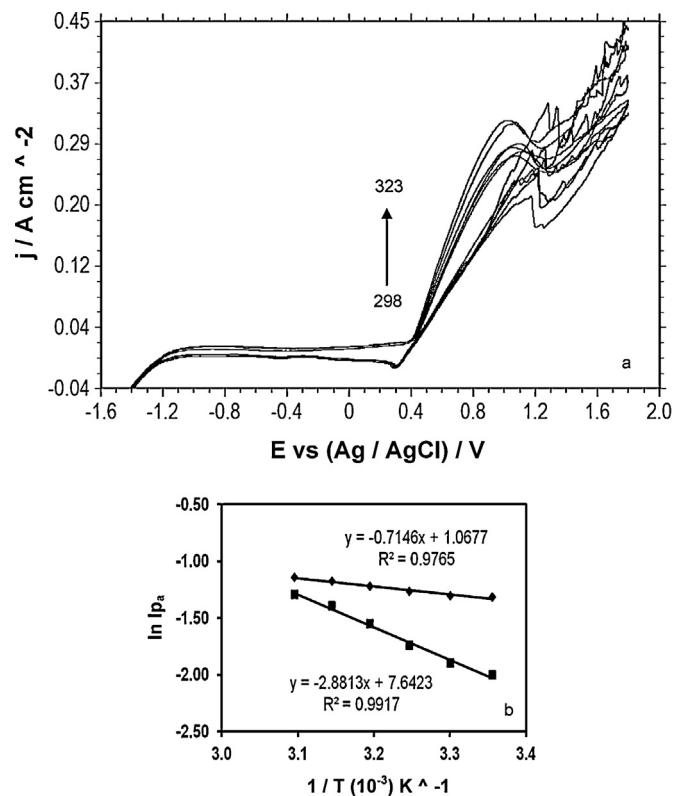


Fig. 6. (a) Cyclic voltammograms for the methanol oxidation reaction on C/NiZn-Ru electrode at scan rates of 100 mV s⁻¹ in 1.00 M CH₃OH + 1.00 M KOH at 298, 303, 308, 313 and 318 K temperatures. (b) $1/T - \ln I_p$ curves obtained in 1.00 M KOH solution containing 1.00 M methanol on C/NiZn (■) and C/NiZn-Ru (◆) electrodes at 100 mV s⁻¹ scan rate.

Scheme 1 presents EIS data which were fitted by electrical equivalent circuit diagrams. In **Scheme 1**, R_{ct} , which corresponds to charge transfer resistance and R_s , CPE, and n represent solution resistance, a constant phase element and the phase shift, respectively. The CPE was used in place of a double-layer capacitance (C_{dl}) in order to obtain a more accurate fit of the experimental results [75–79]. In addition, R_{ads} , L and C_{ads} signify surface adsorption resistance, inductance and a capacitance representing the adsorption process. Total polarization resistance was indicated as $R_p = R_{ct} + R_{ads}(R_{ads}^*)$. C/Ni electrode's polarization resistance and

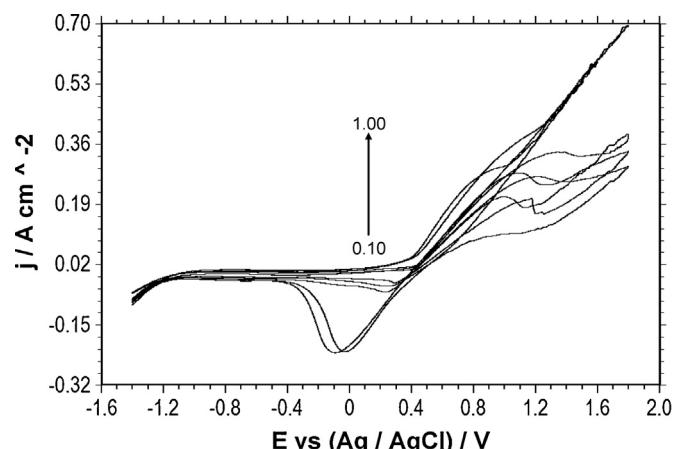


Fig. 7. Cyclic voltammograms for the methanol oxidation reaction on C/NiZn-Ru electrode at scan rates of 100 mV s⁻¹ in 1.00 M KOH solutions that contain concentrations of CH₃OH 0.00 M, 0.10 M, 0.25 M, 0.50 M, 0.75 M and 1.00 M.

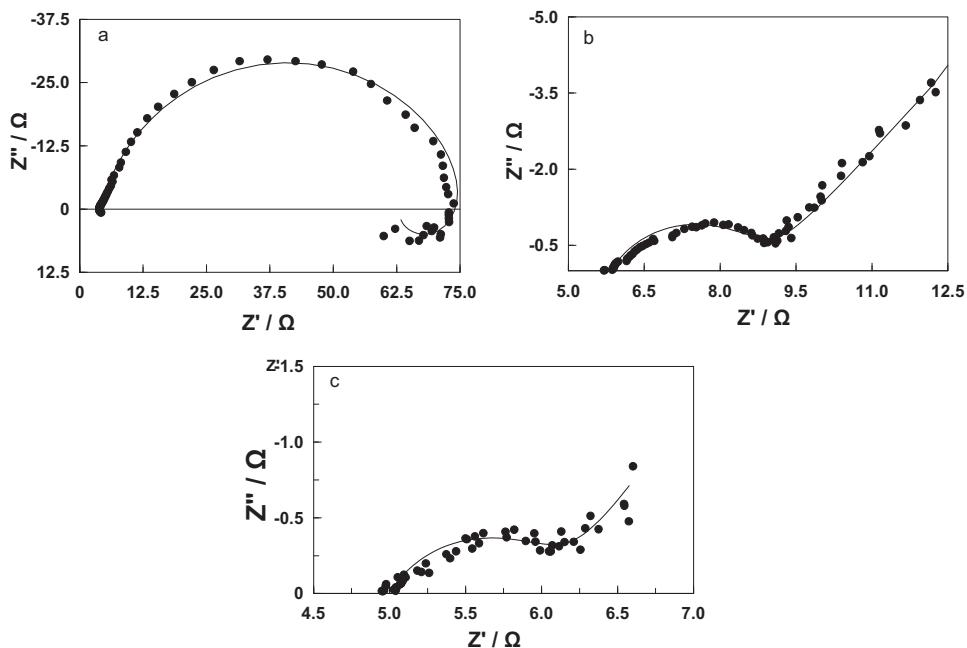
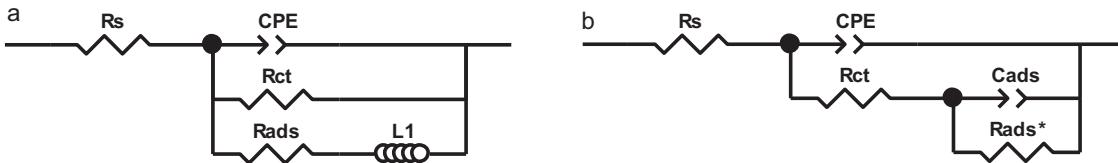


Fig. 8. Nyquist plots for the methanol oxidation reaction at 0.60 V on C/Ni (a), C/NiZn (b) and C/NiZn-Ru (c) electrodes at 298 K in 1.00 M CH_3OH + 1.00 M KOH (solid line shows the fitted results).



Scheme 1. Equivalent circuit compatible with the Nyquist diagrams in Fig. 8.

diameter of a capacitive loop were about 92.3Ω . Fig. 8b indicates the Nyquist plots of C/NiZn. Fig. 8b and c show, a small depressed capacitive semicircle with an approximate diameter of 6.75 and 1.67Ω , respectively. These are demonstrated that there is a fast electron-transfer rate on the C/NiZn and C/NiZn-Ru.

The higher activity of the C/NiZn-Ru can be related to the synergistic effect of Ni and Zn, surface porosity, enhancement of the surface area after the leaching process and addition of ruthenium deposits [80–83]. The zinc is not completely leached out on electrode surface, but small amount of zincs on surface changes the “d” band structure to increase the exchange current density without displaying electrochemical properties of zinc [84].

3.4. Chronoamperometric measurements

In Fig. 9, chronoamperograms were recorded on C/Ni, C/NiZn and C/NiZn-Ru electrodes for 1 h at 0.60 V potential in 1.00 M CH_3OH + 1.00 M KOH are given. As time progresses, methanol oxidation current initially decreases and remains constant. At first, the active sites are free of adsorbed methanol molecules (fast kinetic rate reaction); after that, the adsorption of new methanol molecules is a function of the liberation of the active sites by methanol oxidation or intermediate species, such as CO, CH_x and CH_3O formed during the first minutes (rate determining step) [85] that are responsible for poisoning of the catalytic sites. The results imply that the C/NiZn-Ru electrode exhibits higher stability than C/NiZn electrode.

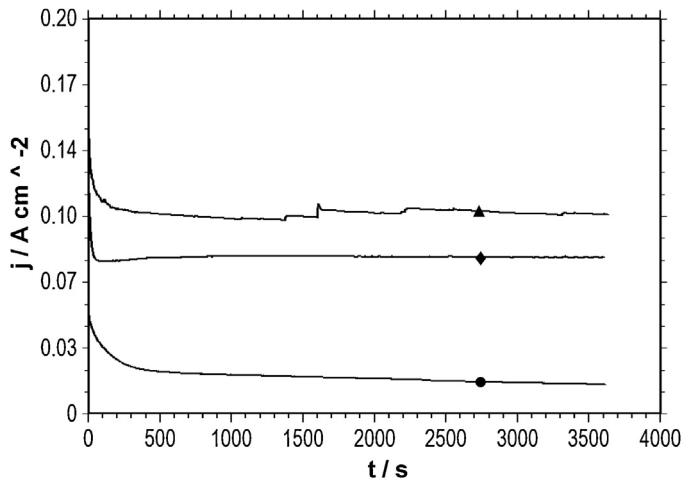


Fig. 9. Chronoamperograms for methanol oxidation reaction potential at 298 K and 0.60 V in 1.00 M CH_3OH + 1.00 M KOH. Curves correspond to (●) C/Ni, (◆) C/NiZn, (▲) C/NiZn-Ru.

4. Conclusions

The methanol oxidation on C/NiZn and C/NiZn-Ru electrodes was investigated in 1.00 M KOH solution. Both C/NiZn and C/NiZn-Ru electrodes showed electrocatalytic effects for methanol

oxidation reaction while the C electrode displayed no activity. The results exhibited that the methanol oxidation on the C/NiZn-Ru electrode was faster than on the C/NiZn electrode. Additionally, the C/NiZn and C/NiZn-Ru electrodes' methanol oxidation peak current densities were determined as 0.300 and 0.459 A cm⁻², respectively. The C/NiZn-Ru electrode combined with the lower-charge transfer resistance presents the most conductive surface for methanol oxidation in KOH, according to Nyquist's plots. Chronoamperogram results of electrodes proved that the C/NiZn-Ru electrode shows both high-current density and stability with time in same potential. It was shown that a C/NiZn-Ru electrode has stability, low costs, high-current density and electrocatalytic activity for methanol oxidation reactions.

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